



Dart Aerospace Ltd.
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D412-742-055
Job Sheet 181497



Part No: D412-742-055

Job Qty: 2 ea

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 7/27/18

Created By: Jason Leroux

Type: Stock

Description:

Note: URF 18-736 IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Stores/Pkg-2		JRB
110	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-4		JRB
120	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC4		SmB
125	DC	2 pcs	7/27/18	7/27/18	0.00	0.00	DC		SmB
130	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2		DAS
140	QC21-SA	2 Ea	7/27/18	7/27/18	0.00	0.00	QC21		53 9-89

Part Op 110 - NULL

Descriptions: 120 - NULL

125 - Photocopy bluefile and create labels per PPP D412-742-055 CHG001

130 - Identify and pack for shipping as per PPP D412-742-055 Location :FG083

140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5045376
D5489-045	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5061048
D5489-047	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5095765
D5489-3	Wearplate	2 Ea (1 ea)	90-Start up Operation	5061039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5489-041	2	5	0
	D5489-045	2	7	0
	D5489-047	2	6	0
	D5489-3	2	5	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 3:51 PM dart.leroux.jason



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Container No: S097153



Part: D412-742-055

Job No: 181497

Serial No/Batch: S097153

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 15/10/2012, TAA STC SH05-37 Issue 1, EASA S1

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13

REFERENCE ONLY